



**MATERIAL SAFETY DATA SHEET (MSDS)  
PROPYLENE**

IDENTITY (As Used on Label and List) <b>Propylene, Methylethylene, methylethene, 1-propene</b> (DOT ID No: UN 1075)	(Hazard Rating: <b>Health-1/Fire-4/Reactivity-1</b> ) DOT Hazard Classification: <b>Flammable Gas, 2.1</b>
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**Section I – Chemical Product and Company Identification**

Manufacturer's Name <b>MARKWEST</b>	Emergency Phone Number <b>Markwest (800) 730-8388 / CHEMTREC (800) 424-9300</b>
Address (Number, Street, City, State and ZIP code) <b>1515 Arapahoe Street</b>	Telephone Number for Information: <b>(800) 730-8388</b>
<b>Tower 1, Suite 1600</b>	Date Prepared <b>June 21, 2011</b>
<b>Denver, Colorado 80202-2126</b>	Signature of Preparer (optional) <b>N/A</b>

**Section II – Hazardous Ingredients/Identity Information**

Hazardous Components (Specific Chemical Identity; Common Name (s))	OSHA PEL	ACGIH TLV	Other Limits Recommended	% (optional)
<b>Propylene (115-07-1)</b>	<b>N/A</b>	<b>** - simple asphyxiant</b>		<b>75 -95%</b>
<b>Propane (74-98-6)</b>	<b>1000 ppm</b>	<b>2500 ppmt</b>		<b>5 – 25%</b>

**Section III – Physical/Chemical Characteristics**

Boiling Point <b>-48° C</b>	Specific Gravity (Water = 1): <b>0.51 – 0.52</b>
Vapor Pressure (mm Hg): <b>7,600 mm HG at 20°C</b>	Melting Point: <b>-185° C</b>
Vapor Density (AIR = 1at 60-90 °F): <b>1.5</b>	Evaporation Rate (Butyl Acetate = 1): <b>N/A</b>
Solubility in Water: <b>N/A</b>	
Appearance and Odor: <b>Colorless gas (liquid under pressure). Weak, sweet odor.</b>	

**Section IV – Fire and Explosion Hazard Data**

Flash Point (Method Used): <b>-108° C</b>	Flammable Limits <b>Normal Atmospheric</b>	LEL <b>~ 2.0%</b>	UEL <b>~ 11.0%</b>
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Medical Conditions Generally Aggravated by Exposure:

**High concentrations produce intoxication followed by loss of consciousness, asphyxiation, and death. Caution is recommended for personnel with pre-existing central nervous system disorders. Personnel with pre-existing chronic respiratory diseases should refrain from breathing this material**

Emergency and First Aid Procedures:

**Eyes: Immediately flush with large amounts of tepid water for at least 15 minutes, including under the eyelids. Contact a physician immediately, preferably an ophthalmologist.**

**Skin: Frozen tissues should be flooded or soaked with warm water (105°-115°F.). Do not use hot water! Cryogenic burns, which result in blistering or deeper tissue freezing, should be promptly seen by a physician.**

**Swallowed: Induce vomiting with warm water (quart) only if patient is conscious. Immediately obtain medical attention.**

**Inhaled: Immediately move personnel to area of fresh air. For respiratory distress, give air/oxygen, or administer CPR (cardiopulmonary resuscitation). If necessary, obtain medical attention if breathing difficulties continue.**

## Section VII – Precautions for Safe Handling and Use

Steps to be taken in Case Material is Released or Spilled:

**Eliminate and prevent source of ignition including internal combustion engines and power tools. Evacuate all non-essential personnel to an area upwind. (At least ½ mile in all directions if tanks or tank cars are involved in fire.) Stop source of release with non-sparking tools before putting out any fire. Ventilate enclosed areas to prevent formation of flammable or oxygen-deficient atmospheres. Water spray may be used to reduce vapors. Closed systems form white frost at the point of leak. Liquid spills will vaporize forming cold dense vapor cloud.**

Waste Disposal Method:

**Releases are expected to cause only localized, non-persistent environmental damage. Waste mixtures containing these gases should not be allowed to enter drains or sewers where there is danger of their vapors becoming ignited. When it becomes necessary to dispose of these gases, it is preferable to do so as a vapor. Unused product may be used as an auxiliary fuel or disposed by burning in a properly designed flare or incinerator. Venting of gas to the atmosphere should be avoided. Defective, empty, or partially used portable containers should be returned to the supplier with appropriate tags.**

Precautions to Be Taken in Handling and Storing:

**No smoking in areas where flowing gas or liquid may be present. Store and use propylene cylinders and tanks in a cool, well ventilation area, away from direct sunlight and incompatible materials (such as oxidizing agents and cylinders of oxygen) or sources of heat and ignition. Ground and bond all lines and equipment in contact with this gas. Empty containers may contain residual gas and can be dangerous. Do not pressurize, cut, weld, braze, solder, drill, grind or expose such containers to heat, flame, sparks or other sources of ignition; they may explode and cause injury or death. Do not attempt to clean since residue is difficult to remove. All containers should be disposed of in an environmentally safe manner and in accordance with governmental regulations. For work on tanks refer to Occupational Safety and Health Administration regulations, ANSI Z49.1, and other governmental and industrial references pertaining to cleaning, repairing, welding, or other contemplated operations.**

Other Precautions:

**“Empty” containers retain residue (liquid and/or vapor) and can be dangerous. DO NOT PRESSURIZE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION; THEY MAY EXPLODE AND CAUSE INJURY OR DEATH.**

## Section VIII – Control Measures

Respiratory Protection (Specify Type):

**For excessive gas concentrations, use only NIOSH/MSHA approved, self-contained breathing apparatus. Respirator use should comply with OSHA 29 CFR 1910.134 or equivalent.**

Ventilation:	Local Exhaust <b>Essential in work areas to prevent accumulation of explosive mixtures.</b>	Special
	Mechanical (General) <b>Essential in work areas to prevent accumulation of explosive mixtures.</b>	Other <b>If mechanical ventilation is used, electrical equipment must meet N.E.C. requirements.</b>

Protective Gloves <b>Insulated impervious plastic or neoprene-coated canvas gloves.</b>	Eye Protection <b>Chemical-type goggles and face shield when handling liquefied gases. Safety glasses and/or face shields are recommended when handling high-pressure cylinders and piping systems and whenever vapors are discharged</b>
Other Protective Clothing or Equipment: <b>Protective gear (apron) to protect skin areas.</b>	
Work/Hygienic Practices <b>Emergency eye wash fountains and safety showers should be available in the vicinity of any potential exposure. Personnel should not enter areas where the atmosphere is below 19.5 vol.% oxygen without special procedures/equipment.</b>	

N/A – Not Applicable

N/D – Not Determined

~ -- Approximately

\* -- Based on LP (Gas)